Producer IV Operator

Gripper Alignment

Use this procedure to adjust the gripper into proper alignment with the Carousel, Recorders, and Printer.

Required Tools

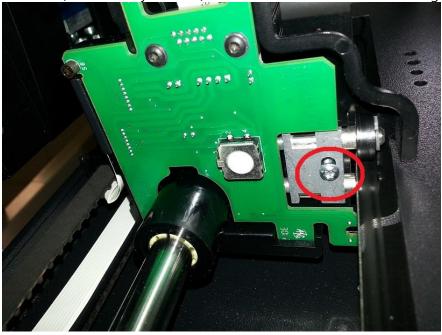
Torx 10 Screwdriver

Before you Begin

Check the alignment of the arm at each location – Carousel, Recorder, and Printer.
 If the arm is out of alignment at all three locations, proceed with this procedure.
 If the arm is out of alignment at only one location, then that location should be aligned individually.

Align the Gripper

- 1. Raise the arm above the printer tray
- 2. LOOSEN (do NOT fully remove) the screw on the underside of the gripper.



With this screw loosened, the arm will freely rotate on the rail.

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- 3. Place a disc on the gripper assembly.

 Hold a disc against the picker hub, press and release the white button on the underside of the griper to fire the solenoid.
- 4. Open the printer tray
- 5. Lower the arm until the disc is gently resting on the printer pad.
- 6. Rotate the arm until the discs is aligned with the printer tray. The disc should be on the printer pad with the center pin at the 6 o'clock position with the disc not on top of the clamping fingers.
- 7. Tighten the screw to secure the alignment.
- 8. Check to make sure the arm is properly aligned with the Recorders and Carousel.